

EXPERIMENTAL STUDY AND CALCULATION OF CO₂-OIL RELATIVE PERMEABILITY

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Abstract

Carbon dioxide-oil relative permeability is measured under reservoir condition using core flood apparatus. Then the results are compared with Nitrogen-oil relative permeability. The results show that oil permeability is higher in Carbon dioxide injection compared to nitrogen injection. The comparison of gas permeabilities shows that at the start of injection, nitrogen and carbon dioxide relative permeability are equal, but as the gas saturation increased, Nitrogen relative permeability becomes higher. Finally, a method is proposed to calculate carbon dioxide-oil relative permeability from nitrogen-oil relative permeability. This method can be generalized to calculate relative permeability for any gas-oil system from a base relative permeability.

Keywords: Relative permeability; CO₂ injection; N₂ injection; two phase flow.

1. Introduction

Gas-injection processes for improved oil recovery are common. At present, carbon dioxide is widely used for many enhanced oil recovery processes. Management of these processes requires accurate simulation before implementing in field or decision making. The relative permeability is a crucial parameter for accurately evaluating reservoir performance. Therefore, it is necessary to find out how CO₂ affect relative permeability in CO₂ based EOR methods.

To find out the effects of CO₂ on relative permeability, N₂-Oil relative permeability is used as base comparison, because N₂ has negligible interaction with oil and rock. Many parameters affect relative permeability, but some parameters can be removed if comparison of relative permeabilities done in same temperature and pressure and on same core sample.

Injection of CO₂ in oil reservoir results in reduced interfacial tension and viscosity which improves mobility. Also CO₂ can dissolve in oil leading to oil swelling [8]. The IFT between oil and displacing fluid is an important parameter for most EOR techniques; therefore there has been much interest in the effect of IFT on oil and displacing-fluid relative permeabilities. It has been shown experimentally that residual oil and relative permeability are strongly affected by the variations in IFT [9]. But the effect of oil swelling on relative permeability was ignored, until now. Oil swelling can increase oil saturation and decrease gas saturation; both affect relative permeability, certainly.

In this paper, the effects of CO₂ on relative permeability are studied to propose a method based on Corey model that can calculate CO₂-oil relative permeability from a base relative permeability (e.g. N₂-oil relative permeability). The final purpose is generalizing this method to all Gas-Oil systems. Therefore any Gas-Oil relative permeability can be calculated from a base relative permeability, without expensive and time consuming experiments. It is common for EOR screening that different gases are used in experiments to find best EOR scenario. The proposed method is applicable in such cases to reduce number of experiments and costs.

2. Materials and methods

2.1. Porous medium

Two tight carbonate reservoir rocks and one sandstone outcrop are used in experiments. The core samples are of 3.8 cm diameter and 8-16 cm of length. The permeability of carbonate

cores is below 1 md and sandstone permeability is 47 md. The core properties are shown in Table 1.

Table 1 Physical properties of used core samples

No.	Type	D (cm)	L (cm)	K (md)	Φ (%)	PV (cc)
S1	Sandstone outcrop	3.81	15.85	47.2	15.3	27.65
C1	Carbonate reservoir	3.81	14.9	0.85	10.76	18.28
C2	rock	3.81	8.5	0.29	15.4	14.92

2.2. Fluid System

The fluids used in the experiments were recombined live oil of Naftshahr oil field as the oil phase and nitrogen and carbon dioxide as gas phases. Oil with 43 degree API and viscosity of 1.05 CP at 46°C and 2000 psi, is used.

2.3. Apparatus

For gas injection experiments, the core flood apparatus is used. Schematic view of apparatus is shown in Figure 1 and various parts are described in Table 2. The core assembly is contained in a constant-temperature air bath with the temperature control at 46°C achieved by an automatic temperature controller. The pumps, having a range of rates from 0.1 to 500 cc/hr delivered the fluids at constant rate to the core under test condition.

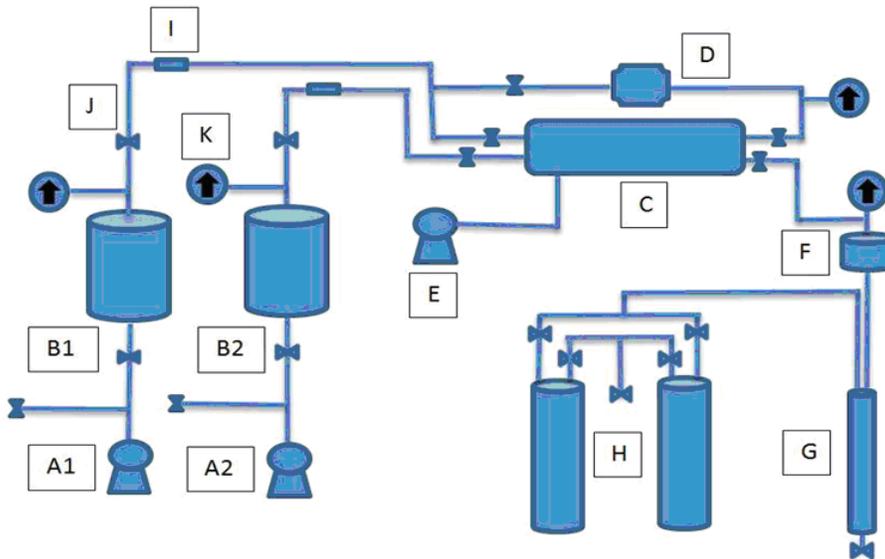


Fig. 1 Schematic diagram of experiment setup

Table 2 Different parts of experiment setup

HPLC pumps	A1, A2	Separator	G
Transfer vessels	B2, B1	Gas production meter	H
Core holder	C	Unilateral valves	I
Differential pressure	D	Valves	J
Overburden pressure pump	E	Gauge pressure	K
Back pressure regulator	F		

2.4. Procedure

The cores were washed in Soxhelt apparatus with toluene and methanol. Toluene dissolves the oil residuals and methanol dissolves salts. Cores were ovened at 120°C for 24 hours to stabilize any clay mineral present in the rock. The difference in weight between 100% liquid saturation and total dryness was used to calculate the core porosity. At the start of each experiment the core was evacuated for sufficient time and then saturated with brine. Several pore volumes of brine were cycled through to ensure complete saturation. The absolute permeability to water was determined by measuring the pressure differential across the core,

the fluid viscosity and flow rate. The water saturated core was flooded with oil to irreducible water saturation. Gas injection was started with constant injection rate of 0.3 cc/hour and the pressure drop across the core, oil and gas production as a function of the injected fluid, were recorded. The Jones and Roszelle method is used to calculate two phase relative permeability [5]. For measuring relative permeability of gas at residual oil saturation, after 4 pore volume of injection, injection was continued with higher rate until the oil production was ceased.

3. Results and Discussion

For uncovering the effects of CO₂ on relative permeability curves, N₂-oil relative permeability curve is taken as a base. Since nitrogen has negligible solubility in oil and practically has no effect on oil and rock properties.

For comparison of relative permeability curves in full range saturation, the Corey's model is used for normalizing saturation and relative permeability and fitting experimental data. This is especially helpful in unsteady state methods, when relative permeabilities can be calculated only after gas breakthrough. The following equations are used for calculation of relative permeabilities [21]:

$$S_o^* = \frac{S_o - S_{or}}{1 - S_{wi} - S_{or}} \quad (1)$$

$$K_{ro} = K_{ro}^0 \cdot (S_o^*)^{N_o} \quad (2)$$

$$K_{rg} = K_{rg}^0 \cdot (1 - S_o^*)^{N_g} \quad (3)$$

3.1. Oil Relative Permeability Comparison

The results of oil relative permeability comparison for three cores are shown in Figure 2. As can be seen from Figure 2, the oil relative permeability in CO₂ injection is higher than in N₂ injection at a given saturation. The interactions between CO₂, oil and rock are the keys for finding these differences. CO₂ affects the Oil and rock in the following way [11]:

- Interfacial tension reduction
- Oil viscosity reduction
- Oil swelling
- Acid effect on rock

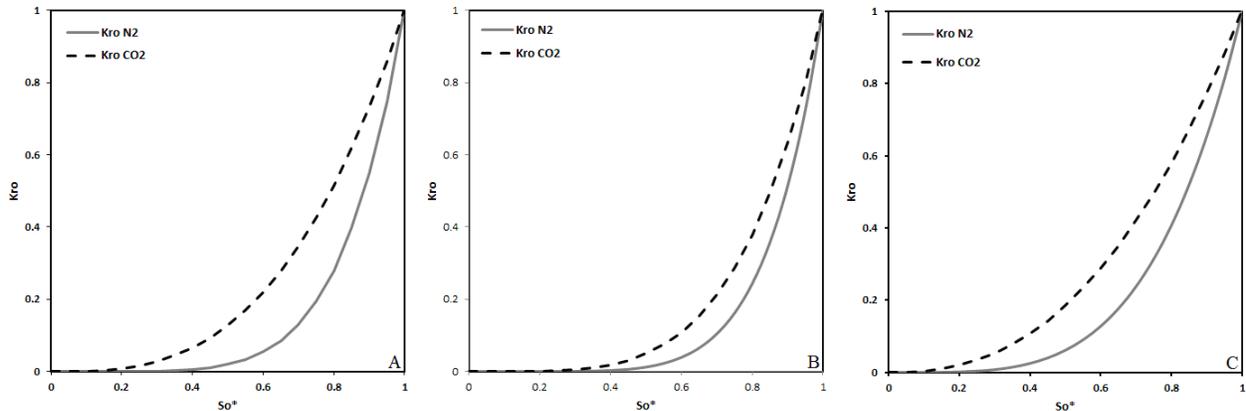


Fig. 2 Normalized oil relative permeabilities comparison of CO₂ with N₂ injections
A) core C3 B) core C1 C) core S1

3.1.1. Interfacial Tension Reduction

Carbon dioxide causes the interfacial tension to reduce by dissolving it in oil [5]. Reduction of interfacial tension has significant effect on the relative permeability curves. Interfacial tension reduction lowers energy consumption in fluid interface [1, 4]. In theory, when interfacial tension tends to zero, relative permeability of each phase tends to the phase saturation. In other words, the relative permeability curves become unit slope straight line. In this situation fluids act as single phase and trapping of fluids in throats is impossible. Therefore, oil relative

permeability during injection of carbon dioxide is closer to the straight line and in fact, is higher than oil relative permeability in nitrogen injection [6].

3.1.2. Oil Swelling

When CO₂ comes into contact with crude oil a process of dissolution occurs thereby causing swelling. The degree of swelling depends on pressure, temperature and oil composition [10]. Swelling is important for two reasons: Firstly, the residual oil saturation is inversely proportional to swelling factor. The residual oil saturation is an important point in relative permeability curves and determines ultimate recovery. Secondly, swollen oil droplets will force fluids out of the pores, creating a drainage process. This process causes the trapped droplets that cannot move under present pressure gradient, to move toward production well [8].

3.1.3. Oil Viscosity Reduction

Oil viscosity is reduced dramatically with dissolving CO₂ in oil [6]. The overall reduction of viscosity depends on the initial viscosity, where there is greater reduction for higher viscous crudes. Reducing oil viscosity increases relative permeability of oil and reduces residual oil saturation. Lefebvre du Prey was shown that decreasing oil viscosity increases end point relative permeability of oil, but has no effect on relative permeability ratio [7].

3.1.4. Acid Effect on Rock

In carbonate rocks, the rate of reactions is faster than sandstones. In the injection front, CO₂ reacts with water and makes carbonic acid. In many EOR projects with high rate of injection, it was observed that permeability around wellbore is increased, due to dissolution of calcite [12]. In carbonate systems, following reaction may occur [3]:



Porosity and permeability before and after injection of CO₂ was recorded, for measuring the effect of CO₂ on rock properties. The results were shown negligible change in these parameters, because of low rate. Therefore, this mechanism doesn't account for relative permeability changes in this experimental work.

3.2. Oil Relative Permeability Ratio

For declaring the extent of oil relative permeability changes in CO₂ injection, ratio of oil relative permeability in CO₂ injection to oil relative permeability in N₂ injection is used. The results are shown in Figure 3. This Figure shows that at the start of injection when the CO₂ doesn't contact fully with oil, the change in oil relative permeability is low. But in low oil saturations, when the movement of oil is difficult, N₂ is an obstacle for oil movement, whereas CO₂ improve the oil flow by lowering interfacial tension and oil viscosity. Also CO₂ can reduce trapped and residual oil saturation by oil swelling mechanism. As results, oil has greater relative permeability in CO₂ injection especially in low oil saturations.

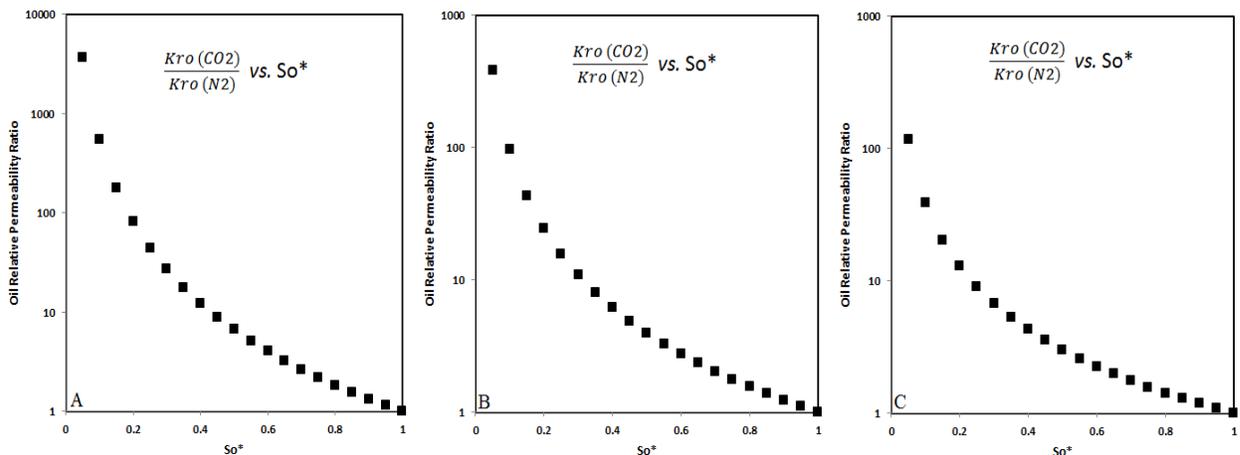


Fig. 3 Oil relative permeability ratio A) core C3 B) core C1 C) core S1

3.3. Gas Relative Permeability Comparison

The relative permeability of CO₂ is compared with N₂ as shown in Figure 4. At the start of injection, CO₂ and N₂ relative permeability is equal, but at high gas saturations, the N₂ relative permeability is higher than CO₂ relative permeability. The higher relative permeability of N₂ is as a result of sudden decrease of oil flow therefore gas flows almost single phase. But in this interval of saturation, CO₂ can sweep oil and causes two phase flow. Also oil swelling increases oil saturation and lowers CO₂ relative permeability. As result, CO₂ has lower relative permeability until oil saturation reaches residual oil saturation. At residual oil saturation, relative permeability of CO₂ is slightly higher than N₂, because of lower residual oil saturation and higher void space available for gas flow. But, CO₂ viscosity is lower than N₂ and gas-oil interfacial tension is lower in CO₂ injection that should causes higher CO₂ relative permeability. Figure 5 shows the normalized saturation versus normalized gas relative permeability for CO₂ and N₂ injections. In these curves, the effect of residual oil saturation is normalized by Corey correlations. The normalized gas relative permeabilities in Figure 5 confirm that CO₂ has higher relative permeability provided effect of residual oil saturation had normalized.

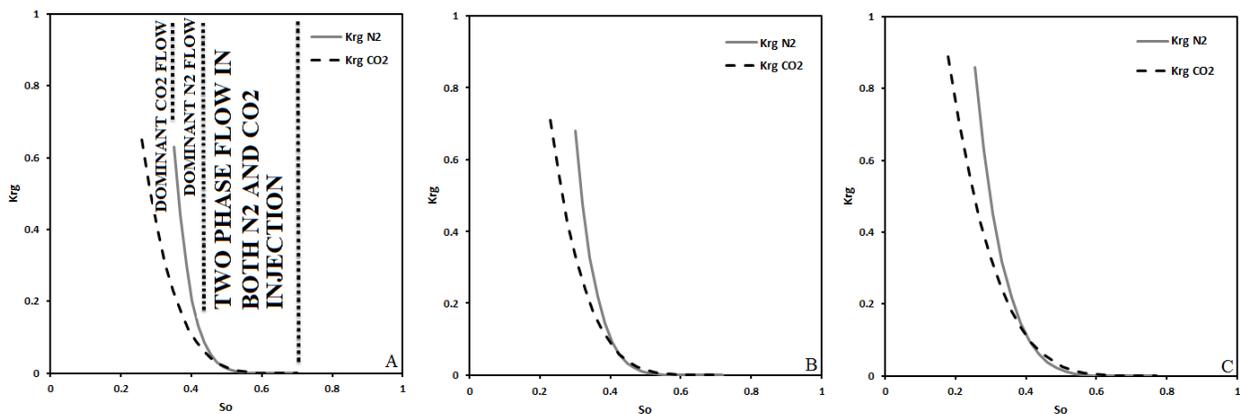


Fig. 4 Gas relative permeabilities comparison of CO₂ with N₂ injections A) core C3 B) core C1 C) core S1

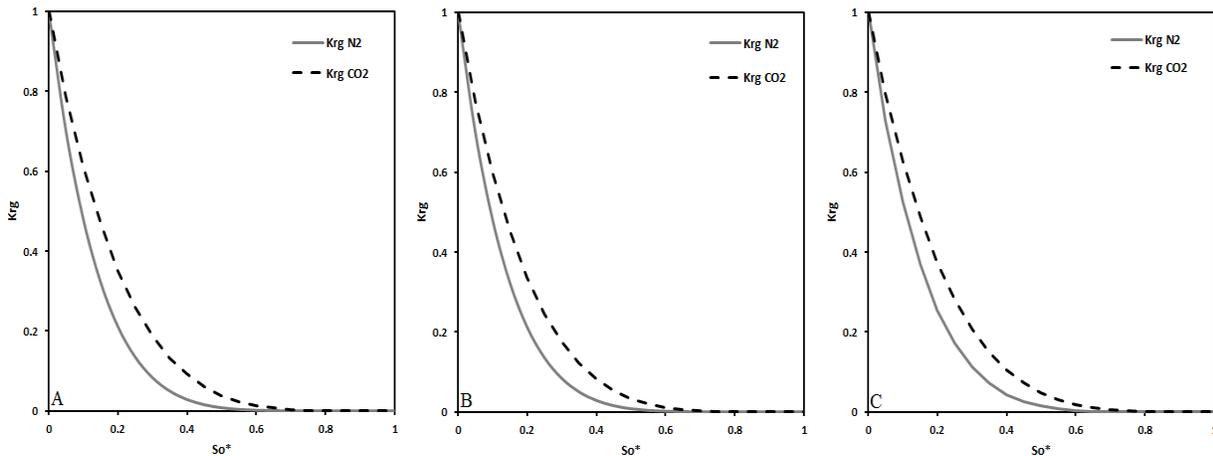


Fig. 5 Normalized gas relative permeabilities comparison of CO₂ with N₂ injections A) core C3 B) core C1 C) core S1

3.4. Correlating CO₂-Oil to N₂-Oil Relative Permeability

Effect of CO₂ and N₂ on parameters that affects relative permeability is shown in Table 3. These values were calculated by Schlumberger PVTi. The results show that N₂ has negligible effect on interfacial tension and oil viscosity and practically cause no oil swelling. But CO₂ decrease interfacial tension and oil viscosity and causes about 10 percent swelling of oil. For correlating CO₂-Oil to N₂-Oil relative permeability, Corey model is used. Ratio of residual oil saturations and Corey exponents for oil and gas are shown in Table 4. Because comparison of relative

permeabilities is done on same core and the same pressure and temperature, effects of these parameters are eliminated. Therefore, ratio of residual oil saturations and ratio of Corey exponent for oil and gas reflect only effects of CO₂ on oil and gas properties. As mentioned earlier, interfacial tension, fluid viscosities and oil swelling factor can affect relative permeability curves and residual oil saturation. Based on these parameters two dimensionless numbers are defined as below:

$$RBF_o = \sqrt{\frac{(IFT_{CO_2}) \cdot (\mu_{oCO_2}) \cdot (SF_{N_2})}{(IFT_{N_2}) \cdot (\mu_{oN_2}) \cdot (SF_{CO_2})}} \quad (5)$$

$$RBF_g = \sqrt{\frac{(IFT_{CO_2}) \cdot (\mu_{gCO_2}) \cdot (SF_{CO_2})}{(IFT_{N_2}) \cdot (\mu_{gN_2}) \cdot (SF_{N_2})}} \quad (6)$$

RBF_o and RBF_g stand for Relative Permeability Boost Factor for oil and gas, respectively. Note that swelling factor has positive effect on oil relative permeability and has negative effect on gas permeability.

Table 3 Effect of CO₂ and N₂ on IFT, oil viscosity and swelling factor

	Interfacial Tension (dyne/cm)	Oil Viscosity (CP)	Swelling Factor
Initial	11.868	1.0509	1
N ₂	11.842	1.0503	1.0001
CO ₂	8.639	0.735	1.1022

Table 4 Ratio of residual oil saturation and Corey exponents for oil and gas relative permeabilities

	$\frac{N_{gCO_2}}{N_{gN_2}}$	$\frac{S_{orCO_2}}{S_{orN_2}}$	$\frac{N_{oCO_2}}{N_{oN_2}}$
Test 1,2	0.671687	0.742857	0.519909
Test 3,4	0.644326	0.766667	0.686395
Test 5,6	0.719673	0.72	0.604524
EQUALS	$RBF_g^2 = 0.69318$	$\sqrt{RBF_o} = 0.754288$	$RBF_o = 0.568951$
Average Error (%)	4.8	2.6	10.8

The following relations are proposed for calculating Corey's exponents and residual oil saturation in CO₂ injection from N₂ relative permeabilities data:

$$N_{oCO_2} = RBF_o \cdot N_{oN_2} \quad (7)$$

$$N_{gCO_2} = RBF_g^2 \cdot N_{gN_2} \quad (8)$$

$$S_{orCO_2} = \sqrt{RBF_o} \cdot S_{orN_2} \quad (9)$$

Normalized Corey relative permeabilities are calculated from Equation 7 and 8 with finding residual oil saturation with equation 9 denormalized curves were obtained. Note that, gas relative permeability in residual oil saturation is practically unchanged. Also it is obvious that oil relative permeability at the start of injection is equal.

For validation of proposed relations, CO₂-oil relative permeability was calculated from N₂-oil relative permeability for each core samples. The results of comparison between experimental and calculated normalized CO₂-oil relative permeabilities are shown in Figure 6 and 7. In addition comparisons of experimental and calculated denormalized relative permeabilities are shown in Figure 8 and 9.

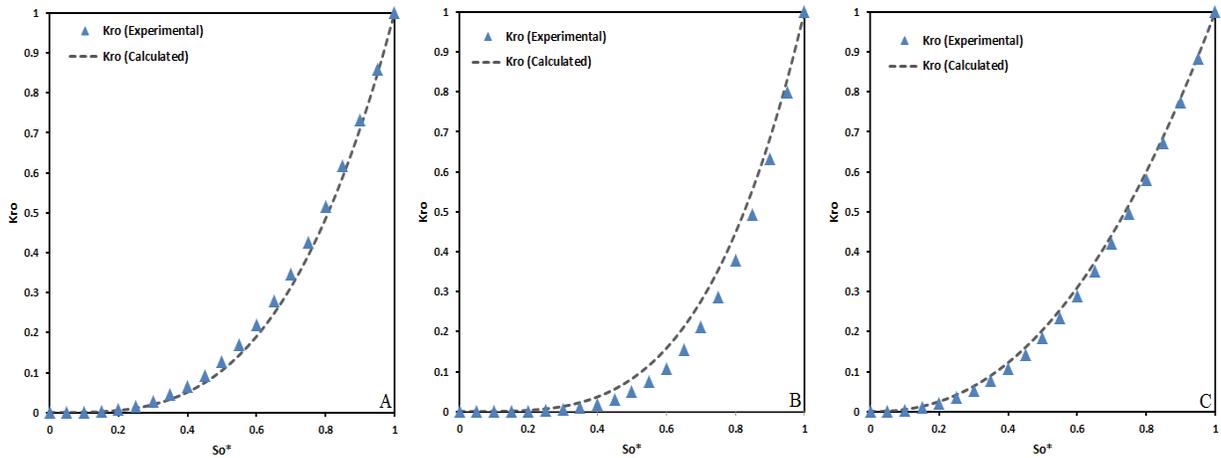


Figure 6: Comparison of experimental and calculated normalized oil relative permeabilities A) core C3 B) core C1 C) core S1

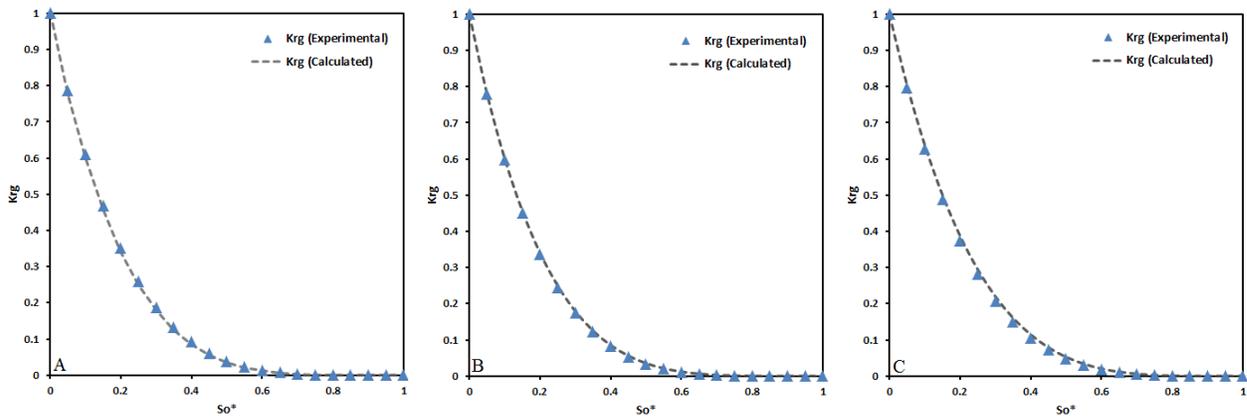


Figure 7: Comparison of experimental and calculated denormalized oil relative permeabilities A) core C3 B) core C1 C) core S1

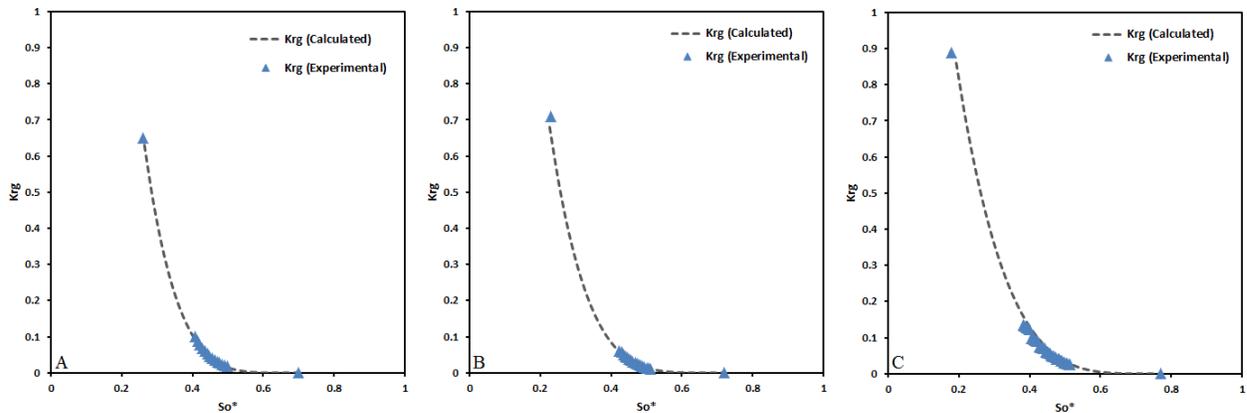


Figure 8: Comparison of experimental and calculated denormalized gas relative permeabilities A) core C3 B) core C1 C) core S1

4. Conclusions

1. A method was proposed for calculating CO₂-Oil relative permeability from N₂-Oil relative permeability based on interfacial tension, viscosity and swelling factor. More experiments are needed for validating or modifying this method. This method can be generalized to all Gas-Oil systems.

2. Oil permeability is higher in CO₂ injection as compared with N₂ injection. Interfacial tension, viscosity reduction and oil swelling are mechanisms which account for oil relative permeability improvement.
3. The comparison of gas permeabilities shows that at the start of injection, N₂ and CO₂ relative permeability are equal. But as the gas saturation increased, N₂ relative permeability becomes higher than CO₂ relative permeability since single phase flow occurs sooner in N₂ injection due to higher residual oil saturation.
4. If normalized saturation and normalized relative permeability are used for comparison of gas relative permeability, CO₂ gas relative permeability will be higher than N₂ due to lower interfacial tension and viscosity effects.

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Nomenclature

IFT _{N₂}	:	Interfacial Tension in N ₂ injection
IFT _{co2}	:	Interfacial Tension in CO ₂ injection
K _{rg}	:	Gas relative permeability
K _{ro}	:	Oil relative permeability
N _g	:	Corey exponent for gas relative permeability
N _o	:	Corey exponent for oil relative permeability
RBF _g	:	Gas Relative permeability Boost Factor
RBF _o	:	Oil Relative permeability Boost Factor
SF _{co2}	:	Swelling Factor in CO ₂ injection
SF _{N₂}	:	Swelling Factor in N ₂ injection
S _o	:	Oil saturation
S _o *	:	Normalized oil saturation
μ_{oCO2}	:	Oil viscosity in CO ₂ injection
μ_{oN2}	:	Oil viscosity in N ₂ injection
μ_{gCO2}	:	Gas viscosity in CO ₂ injection
μ_{gN2}	:	Gas viscosity in N ₂ injection

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